

Work Order ID 54650

December 15, 2009 1:17:42 PM



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Item ID: D3785-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Bracket

Start Date: 12/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 12/16/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3785

RevD

215

0.00



Small Fab

Memo

0.00

PULL FROM STOCK:

6 X D3785-3 B

SCRAP/DESTROY PARTS PER ECN06-716

Small Fab

220

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

None - Found already taken care of on previous w/o's MF 09-12-16
N/A 09/12/17
MF 09-12-16

Picklist Print

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Work Order ID: 54650



Parent Item: D3785-3

Parent Item Name: Bracket

Start Date: 12/15/09

Required Date: 12/16/09

Comments: IPP RevD: as per revD (ECN09-716) DD 09.12.03 verified by:EC

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3785-3		Manufactured	No				Each	14.0000	6.0000			
Bracket												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

53165

Main Warehouse

ST130

51700

- scrap on w/o.
#53165

scrap Eagle -
6 w/o
6 #51700

rf 09-12-16

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 09.11.26	Job No.: ENG0106NOV	ADR Yes/No: Y	ADR Date: 09.11.04	ECN #: 09- 716
Product No.: D412-761-049	Created By:	Approved By: <i>MD</i>		
Product Name: ARMREST KIT	Checked By: <i>79</i>	General Manager Approval:		

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	Y	DD	
Production Document Control	N		
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	N		
Customer Order Processing	N		

Reason for Change:
GENERAL REVISION TO FACILITATE ASSEMBLY PER ADR.

Documents Affected:
RELEASE D3785 REV. D

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	MB		01.11.04 <i>MB</i>
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.12.02 <i>MB</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	REMOVE D412-761-049 FROM UNDER REV.	REVISED <i>MB</i>
10	Update Controlled PDF Files	Y	KJ		09.12.02 <i>MB</i>
11	Update Master Document List (MDL)	Y	MB		09.12.02
12	Update Document Record (DR)	Y	MB		
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	N			
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ		09.12.02 <i>MB</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.12.02 <i>MB</i>
22					
23					

Description / Action:
DXF FILES READY IN ACCORDANCE WITH NEWLY OR SOON TO BE IMPLEMENTED PROCESS.
UPDATE ALL KITS IN STOCK PER D3785 REV. D. FOR D412-761-049 *D5th*
NO CHANGE REQUIRED TO PAPERWORK OF KITS IN STOCK/BLUE FILES.

D3785-1 25th revC - see attached
D3785-3 6 sth revC 54650 u

ECN Verified & Complete: _____ Date: _____

L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: December 15, 2009 12:03 PM
To: 'L Lacelle'
Subject: RE: ECN 09-716

G-g-g-g-g-g-g-goooooooooooooooooooooooooooood end of Morning Lindaaaaaaaaaa !

No changes to D3785-1, therefore the ones you have in stock are still good. D3785-3 was updated so you can have what is in stock scrapped.

Marc Bellavance
Mechanical Designer/Technical Support

DART aerospace Ltd.

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Fax: 613-632-9311

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From: L Lacelle [mailto:llacelle@dartaero.com]
Sent: December 15, 2009 11:17 AM
To: 'Marc Bellavance'
Subject: ECN 09-716

Gooooooooooooooooooooooooooooood Morning Marc,

For ECN09-716, D412-761-049 armrest... I do not have any of the 9-digit in stock, but I do have 2 x D3785-1 & 6 x D3785-3's in stock both at REV C, do these need to be scrapped?

Thank You,

--- Linda Lacelle
Production Manager
Dart Aerospace Ltd